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# **Test Report**

# PPE against fall from a height EN 361 : 2002 Full body harnesses

Report no: 2.11.06.20

Client: INSPEC Asia Pacific

Room 515, Huawen Plaza, No. 999, West Zhongshan Road,

Changning District, Shanghai 200051,

China

Client order: TA11/0114

Order received: 10 June 2011

Manufacturer: JINHUA JECH TOOLS CO., LTD.

Model: JE1047

Dates of tests: 13 to 22 June 2011

#### Conditions:

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Tests marked IR are not included in the UKAS accreditation schedule for INSPEC International Limited.

Specimens will be disposed of four weeks from the date of this report, unless otherwise instructed.

Signed:

Steven Sum, Laboratory Manager

Issued: 27 June 2011

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#### Summary of assessment\*

Clause	Requirement	(See Key)
4.1	Design & ergonomics	Ltd
4.2	Materials and construction	Ltd
4.3	Static strength	Pass
4.4	Dynamic performance	Pass
4.5	Additional elements	NAp
4.6	Marking and information	see 6 & 7 below
6	Marking	Pass
7	Information	400
8	Packaging	Pass

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#### @ INSPEC Interpretation applies

#### Key

	Shading indicates the clauses requested. Any other clauses were not requested.		
Pass	Requirement satisfied.		
Ltd	Testing requested was insufficient completely to verify compliance with the clause. Refer to "Result details" section for more information.	the	
Fail	Requirement not satisfied. Refer to the "Result details" section for more information.		
NAs	Assessment not carried out.		
NAp	Requirement not applicable.		
NT	Requested but not tested due to early termination following failure.		

Assessment relates only to those specimens which were tested and which are the subjects of this report.

#### Submission details

BECH

Product	Quantity	Date received	INSPEC specimen no. 2X07301 to 2X07304	
Full body harness, model JE1047	04	7 June 2011		



INSPEC Test Report No: 2.11.06.20

#### Procedures

The specimens detailed within the submission above were used for the tests covered by this report.

Testing was performed in accordance with EN 361:2002, to which reference should be made when reading this test report.

Unless stated otherwise, specimens were tested in the condition as received by INSPEC

Testing was performed at INSPEC's laboratory in Kunshan, China.

#### Result details

#### 4.1 Design and ergonomics

Specimens 2X07301 and 2X07303 were assessed against the general requirements specified in clause 4.1 of EN 363:2002. The detailed results of the assessment are given on page 6 of this report.

#### 4.2 Materials and construction

Specimens 2X07301, 2X07302 and 2X07304 were assessed.

The harness was not incorporated within a garment.

It was possible visually to inspect the whole harness.

The materials used for webbing and threads and their characteristics were not assessed. Manufacturer to certify.	NAs
Threads used for sewing the harness were white colour. This contrasted with the blue and orange colours of the webbing.	Pass
The harness incorporated pelvic straps.	Pass
The harness incorporated shoulder straps.	Pass
The harness incorporated means to adjust the straps to fit the wearer.	Pass
The straps did not migrate or self-loosen.	Pass
The minimum width of primary straps was 45 mm. This was more than the permitted minimum of 40 mm.	Pass
The minimum width of secondary straps was 45 mm. This was more than the permitted minimum of 20 mm.	Pass
During the static strength test, it was confirmed that the straps which supported and exerted pressure on the torso dummy were primary straps.	Pass
The specimen incorporated one fall arrest attachment element. It was located at the back of the harness.	Pass
The location of fall arrest attachment element was at a level above the centre of gravity of the torso dummy.	Pass
HIRW 7 Inc.	

The securing buckles of the specimen could not be assembled in more than one manner.

Pass

Metallic elements incorporated into specimen 2X07304 satisfied the corrosion protection requirements specified in 5.13 of EN 364:1992. No base metal corrosion was found on the metallic elements after the corrosion test.

Pass

#### 4.3 Static strength

Specimen 2X07302 was assessed.

When tested at the back attachment element, the harness withstood the 15 kN force applied upwards for 3 minutes without releasing the torso dummy.

Pass

When tested at the back attachment element, the harness withstood the 10 kN force applied downwards for 3 minutes without releasing the torso dummy.

Pass

#### 4.4 Dynamic performance

When specimen 2X07303 was tested at the back attachment element, the harness withstood the feet-first drop test without releasing the torso dummy. The torso dummy was arrested in the head-up position and the angle of its back to the vertical was 13 degrees, which was less than the maximum 50 degrees permitted.

Pass

When specimen 2X07303 was tested at the back attachment element, the harness withstood the head-first drop test without releasing the torso dummy. The torso dummy was arrested in the head-up position and the angle of its back to the vertical was 13 degrees, which was less than the maximum 50 degrees permitted.

Pass

After the head-first drop test was done, the top portion of the adjustable sliding dorsal plate was found broken. Webbing at the D-ring was found tom

#### 4.5 Additional elements

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There was no additional attachment element.

NAp



Pass

Pass

Pass

Pass

4.6 Marking and information - see clauses 6 and 7 below.

#### 6 Marking

Specimen 2X07301 was assessed against the specific requirements of EN 361:2002 and the results are detailed below.

Results of the assessment of the same specimen against the requirements specified in clause 2.2 of EN 365:1992 are given on page 6 of this report.

The text assessed was in English.

- a) The harness was marked with an "information" pictogram. The marking was printed on a label secured by plastic sleeve and stitched on to the harness.
- b) Each fall arrest attachment element of the harness was marked with a capital letter "A". The marking was printed on a second label secured by plastic sleeve and stitched on to the harness.

The height of the letter "A" was 15 mm. This was more than the minimum 10 mm recommended by Recommendation for use sheet CNB/P/11.057, issued by the Co-ordination of Notified Bodies Committee.

This product has variable length straps and the position of the letter "A" relative to the attachment point varies depending upon the size of the wearer. Recommendation for use sheet CNB/P/11.057, issued by the Co-ordination of Notified Bodies Committee recommends a maximum 50mm separation between the "A" and the attachment point. However, the sheet does not consider variable length straps and therefore cannot be applied to this product.

- c) The harness was marked with the model / type identification "JE1047" on a label mentioned in (a).
- d) The harness was marked "EN 361" on a label mentioned in (a).

#### 7 Information supplied by the manufacturer

Not requested. NAs

#### 8 Packaging

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Specimen 2X07301 was assessed.

The harness was wrapped in a plastic bag and placed inside an orange colour fabric Pass bag.

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NAs

NAs

Yes

NAs

Yes

NAs

Yes

#### EN 363:2002, Clause 4.1, Design and ergonomics

A fall arrest system shall be so designed and manufactured:

 that, in the foreseeable conditions of use for which it is intended, the user can perform the risk-related activity normally while enjoying appropriate protection of the highest possible level;

as to preclude risks and other nuisance factors under foreseeable conditions of use:

 as to facilitate correct positioning on the user and to remain in place for the foreseeable period of use, bearing in mind ambient factors, movements to be made and postures to be adopted. For this purpose, it shall be possible to optimize the adoption of a full body harness to user morphology by all appropriate means, such as adequate adjustment elements or the provision of an adequate size range;

that it is as light as possible without prejudicing design strength and efficiency;

 as to become not incorrectly adjusted without the user's knowledge under the foreseeable conditions of use;

that, under the foreseeable conditions of use, the vertical drop of the user is minimized to
prevent collision with obstacles and the braking force does not, however, attain the
threshold value at which physical injury or the tearing or rupture of any component or
element which might cause the user to fall can be expected to occur;

 that, after arresting, the user is maintained in a correct position in which he may await help if necessary.

Only the characteristics given in indents 3, 5 and 7 lend themselves to objective assessment. Compliance or otherwise with the relevant European standard, against which the specimen has been tested, support the assessments made against those characteristics.

The characteristics given in the other indents, whilst being desirable attributes, cannot be objectively assessed by a testing laboratory, because they involve parameters about which the technician may have only an opinion, not factual knowledge.

#### EN 365:1992, Clause 2.2, Marking

Each detachable component of a system shall be clearly, indelibly and permanently marked, by any suitable method not having a harmful effect on the materials, with the following information:

Identification mark comprising:

- the last 2 digits of the year of manufacture;	Yes
- the manufacturer's or supplier's name, trademark or other means of identification;	Yes
- the manufacturer's batch number or serial number of the component.	Yes
The characters in the identification mark shall be readable and discernible.	Yes



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# ANNEX

This Annex comprises two sections.

ECH Estimates of the uncertainty of measurement. 1. (1 page)

ECH

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2. Photograph of the product tested. (1 page)

BECH

BECH

### EN 361: 2002

#### Estimates of the uncertainty of measurement

Clause	Requirement	Uncertainty
4.1	Design & ergonomics	-
4.2	Materials and construction	•
4.3	Static strength	±2.3%
4.4	Dynamic performance	±0.6%
4.5	Additional elements	- ·
4.6	Marking and information	19/1-
6	Marking	
7	Information	7.00
8	Packaging	

<sup>\*</sup> The acceptance criterion for this test is a straightforward "Pass/Fail", rather than a numerical value. Consequently, as there is no value to be reported, uncertainty has not been reported either.

Values expressed as a percentage (%) are relative.

It should be noted that the above values have not been taken into account when making assessment to the pass/fail criteria.







## JINHUA JECH TOOLS CO., LTD. - Full body harness, model JE1047

