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Page 1 of 12

Test Report

Personal Fall Arrest Equipment ANSI/ASSE Z359.11-2014 Full Body Harness

Report no: 2.15.09.18

Client: Jinhua Jech Tools Co., Ltd

No.10 Jinlong Road, Bailongqiao Town, Jinhua City, Zhejiang,

China

Manufacturer: Jinhua Jech Tools Co., Ltd

Client order: Email

Order received: 24 July 2015

Model: JE115021

Dates of test: 14 August 2015 to 24 September 2015

Signed: Issued: 24 September 2015

Steven Sum, Laboratory Manager

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Conditions

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Specimens will be disposed of four weeks from the date of this report, unless otherwise instructed.

Opinions, comments and interpretations expressed in this report are shown in italics.

Copies of INSPEC interpretations referenced in this report are available upon request.

Tests marked

are not included in our ACLASS Scope of Accreditation.

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Summary of assessment *

| Clause | Requirement | Assessment (See Key) | | |
|-----------|--|-------------------------|--|--|
| 3.1 | Design requirements | Ltd | | |
| 3.2 | Attachment Element Requirement | | | |
| 3.2.1 | Dorsal | Pass | | |
| 3.2.1.3.1 | Dynamic Feet First | Pass | | |
| 3.2.1.3.2 | Dynamic Head First | Pass | | |
| 3.2.1.3.3 | Static Feet First | Pass | | |
| 3.2.1.3.4 | Fall Arrest Indicator | Pass | | |
| 3.2.2 | Stemal | MODE. | | |
| 3.2.2.3.1 | Dynamic Feet First | | | |
| 3.2.2.3.2 | Static Feet First | | | |
| 3.2.2.3.3 | Fall Arrest Indicator | | | |
| 3.2.3 | Frontal | | | |
| 3.2.3.1.1 | Dynamic Feet First | | | |
| 3.2.3.1.2 | Static Feet First | | | |
| 3.2.4 | Shoulder | | | |
| 3.2.4.1.1 | Static Feet First | | | |
| 3.2.5 | Waist, Rear | | | |
| 3.2.5.2.1 | Static Feet First | S. LI' | | |
| 3.2.6 | Hip | 7 | | |
| 3.2.6.1.1 | Static Feet First | | | |
| 3.2.7 | Suspension Seat | | | |
| 3.2.7.1.1 | Static Feet First | | | |
| 3.3 | Component Requirements | | | |
| 3.3.1 | Load bearing straps Ltd | | | |
| 3.3.1.2 | Strap tensile test | Pass | | |
| 3.3.1.5 | Strap tensile test (after abrasion) | | | |
| 3.3.2 | Thread and Stitching | Ltd | | |
| 3.3.3 | Connecting components | | | |
| 3.3.1.2 | Strap tensile test (soft loops) | | | |
| 3.3.1.5 | Strap tensile test (soft loops - after abrasion) | | | |
| 5.1 | Marking requirements | R663 | | |
| 5.2 | Instructions requirements | | | |

Key

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| | Shading shows the clauses requested. Any other clauses were not requested. | |
|---|---|--|
| Pass | Requirement satisfied. | |
| Ltd | Testing requested was insufficient completely to verify compliance with the clause. Refer to the "Result details" section for more information. | |
| Fail | Requirement not satisfied. Refer to the "Result details" section for more information. | |
| NAs | Assessment not carried out. | |
| NAp | Requirement not applicable. | |
| NT Requested but not tested due to early termination following failure. | | |

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Assessment relates only to those specimens which were tested and are the subject of this report.

Submission details

| Product | Quantity | Dates received | INSPEC specimen no. (job 2C095 +) |
|------------------------------|----------|-------------------|--------------------------------------|
| Full body harness, model | 05 | 10 July 2015 | 01 to 05 |
| JE115021 | 01 | 19 September 2015 | 06 |
| Webbing, part no. JEW-1B2Y | - 01 | 27 July 2015 | A to J |
| Webbing, part no. JEW-2BLACK | | | K to T |

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Procedures

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The specimens detailed within the submissions above were used for the tests covered by this report.

Testing was performed in accordance with ANSI Z359.11-2014 unless otherwise specified below. Reference should be made to the standard when reading this report.

Unless stated otherwise, specimens were tested in the condition as received by INSPEC.

Testing was performed at INSPEC's laboratory in Kunshan, China.



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Pass

Pass

Pass

NAp

Result details

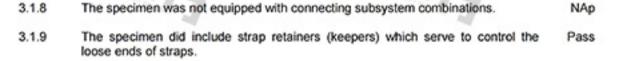
3.1.7

3.1.7.1

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element.

| 3 | Requirements | |
|---------|--|------|
| 3.1 | Design Requirements | |
| | Specimen 2C09501 was assessed. | 13 |
| 3.1.1 | The specimen permanently incorporated a dorsal attachment element. | Pass |
| | The specimen did not incorporate other attachment element. | |
| 3.1.2 | The specimen did incorporate a load bearing sub-pelvic strap. | Pass |
| 3.1.3 | All shoulder straps on the specimen came together at the dorsal location and were crossed by webbing. | Pass |
| | A D-ring was attached to the dorsal location. | |
| 40 | Testing of the D-ring was not requested. | NAs |
| 3.1.4 | The specimen permanently incorporated a back strap as means of controlling the separation of the shoulder straps on the back of the full body harness. | Pass |
| | When the specimen was mounted on to the torso as per manufacturer's instructions, some portion of the back strap was located between datum levels G and K. | Pass |
| 3.1.5 | The specimen was not equipped with modular components or assemblies. | |
| 3.1.5.1 | This clause was not applicable. | NAp |
| 3.1.5.2 | This clause was not applicable. | NAp |
| 3.1.6 | The specimen was not integrated into a vest or garment. | NAp |
| | | |



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The specimen was not equipped with fall arrest indicator on other attachment

The fall arrest indicator deployed during dynamic testing defined in section 3.2.

The specimen was equipped with a fall arrest indicator.

It was possible visually to inspect the fall arrester indicator.

3.1.10 Static Feet First Test - Lanyard Parking Attachment Element

Specimen 2C09506 was assessed.

The specimen was equipped with two lanyard parking attachment elements.

During the static feet first test, the lanyard parking attachment element disengagement load was 42.7 pounds.

The above value was less than the maximum 120 pounds permitted.

Pass

Specimen 2C09501was assessed.

3.1.11 It was not possible to remove elements of the full body harness that support the shoulders / upper torso from those that support the legs / lower torso.

Pass

Pass

- 3.1.12 The dorsal attachment element was located laterally along the vertical centreline of the full body harness.
- 3.1.13 The specimen did not consist of a sternal attachment element.

NAp

3.1.14 As the specimen included a sub-pelvic strap, this clause is not applicable.

NAp

3.2 Attachment Element Requirements

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3.2.1 Dorsal

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Specimen 2C09501 was assessed.

The dorsal attachment element was used for fall arrest.

Pass

3.2.1.1 The dorsal attachment was used in travel restrain or rescue.

Pass

3.2.1.2 During the dynamic performance test, it was confirmed that the design of the full body harness directed the load through the shoulder straps supporting the user and around the thighs. Pass



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Pass

3.2.1.3 Dorsal Attachment Element Requirements

3.2.1.3.1 Dynamic Feet First Test

Specimen 2C09502 was assessed.

During the dynamic feet first test, the test torso was not released.

The harness did support the test torso for a period of five minutes post fall.

During this period, the angle of the test torso to vertical was 10 degrees. value is less than the maximum 30 degrees permitted.

Two fall arrest indicators deployed visibly and permanently.

Full body harness stretch was 9.4 inches.

Full body harness stretch stated in the manufacturer's instructions was 18 inches.

Full body harness stretch shall not exceed 18 inches, or that which is stated in the manufacturer's instructions, whichever is less.

3.2.1.3.2 Dynamic Head First Test

Specimen 2C09503 was assessed.

During the dynamic head first test, the test torso was not released.

The harness did support the test torso for a period of five minutes post fall.

During this period, the angle of the test torso to vertical was 12 degrees. This value is less than the maximum 30 degrees permitted.

Two fall arrest indicators deployed visibly and permanently.

3.2.1.3.3 Static Feet First Test

Specimen 2C09504 was assessed.

During the static feet first tests, the test torso was not released from the harness.

During the static feet first tests, all adjusters did not slip.

Except for the straps of the buckle and eyelet adjusters, straps did not show signs Pass

of tearing.

3.2.1.3.4 Fall Arrest Indicator Test

Specimen 2C09505 was assessed.

When tested using the dorsal attachment element, the fall arrest indictor deployed ECH visibly and permanently. ECH

Pass

Pass

NAs

3.3.1 Load Bearing Straps (part number JEW-1B2Y)

Specimen 2C09501 was assessed.

| 3.3.1.1 | The minimum width of the load bearing straps was 45 mm. minimum 41 mm specified. | This is more than the | Pass |
|---------|---|-----------------------|------|
|---------|---|-----------------------|------|

- 3.3.1.2 Specimens 2C095A to 2C095E and 2C095K to 2C095O withstood a tensile test of 5,000 pounds applied for 1 minute without breaking.
- 3.3.1.3 The material and characteristics of load-bearing straps were not assessed. NAs Manufacturer to certify.
- 3.3.1.4 The ends of load bearing straps were hot cut and fused so as to prevent fraying. Pass
- 3.3.1.5 Following abrasion conditioning, specimens 2C095F to 2C095J and 2C095P to 2C095T withstood a tensile test of 3,600 pounds applied for 1 minute without breaking.
- 3.3.1.6 Straps in contact with metal connectors at attachment elements were protected from wear.
- 3.3.1.7 This clause was not applicable. NAp

3.3.2 Thread and Stitching

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Specimen 2C09501 was assessed.

- 3.3.2.1 The material and characteristics of thread used was not assessed. Manufacturer to certify.
- 3.3.2.2 All types of stitching were not assessed. Manufacturer to certify. NAs
- 3.3.2.3 Threads used for sewing the harness were white colour. This contrasted with the Pass yellow and black colour of the load bearing straps.

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Estimates of the uncertainty of measurement

| Clause | Test | | Uncertainty |
|-----------|------------------------------------|---|-------------|
| 3.1.1 | Dorsal attachment | | See Note 1 |
| 3.1.2 | Sub-pelvic strap | //- | See Note 1 |
| 242 | Shoulder straps | | See Note 1 |
| 3.1.3 | Connector | 10 | See report |
| 3.1.4 | Waist belt or back strap - cont | rol of separation of shoulder straps | See Note 1 |
| 3.1.5 | Modular components or assem | blies, as appropriate | See Note 1 |
| 3.1.5.1 | Modular components. | | See report |
| 3.1.5.2 | Attachment element extender | Length | ±0.14% |
| 3.1.6 | Full body harness integrated in | to a vest | See Note 1 |
| 3.1.7 | Fall Arrest Indicator | | See Note 1 |
| 3.1.8 | Harness with attached connect | ing subsystem combinations | See report |
| 3.1.9 | Strap retainers (keepers) | · M' | See Note 1 |
| 3.1.10 | Lanyard parking attachment ele | Lanyard parking attachment element - Disengagement load | |
| 3.1.11 | Support – shoulders/upper tors | Support – shoulders/upper torso | |
| 3.1.12 | Location of single point attachn | nent | See Note 1 |
| 3.1.13 | Sternal attachment – bilateral e | Sternal attachment – bilateral elements Sub-pelvic straps Dorsal attachment element | |
| 3.1.14 | Sub-pelvic straps | | |
| 3.2.1 | Dorsal attachment element | | |
| 3.2.1.3.1 | | Dynamic Feet First | ±2.92% |
| 3.2.1.3.2 | Dorsal attachment element | Dynamic Head First | ±2.92% |
| | Dorsal attachment element | Static strength | See Note 1 |
| 3.2.1.3.3 | | Slippage | ±1.31% |
| 3.2.1.3.4 | Fall Arrest Indicator test – dors | est Indicator test – dorsal attachment | |
| 3.2.2 | Sternal attachment element | 90 P | See Note 1 |
| 3.2.2.3.1 | Sternal attachment element | Dynamic Feet First | ±2.92% |
| | Out of the share of all and | Static strength | See Note 1 |
| 3.2.2.3.2 | Sternal attachment element | Slippage | ±1.31% |
| 3.2.2.3.3 | Fall Arrest Indicator test - sterr | nal attachment | See Note 1 |
| 3.2.3 | Frontal attachment element | | |
| 3.2.3.1.1 | Frontal attachment element | Dynamic Feet First | ±2.92% |
| | | Static strength | See Note 1 |
| 3.2.3.1.2 | Frontal attachment element | Slippage | ±1.31% |
| 3,2.4 | Shoulder attachment element | 111 | See Note 1 |
| 3.2.4.1.1 | Shoulder attachment element | Static strength | See Note 1 |

| Clause | Test | Uncertainty | |
|-----------|--|--|----------------|
| | | Slippage | ±1.31% |
| 3.2.5 | Waist, Rear attachment element | Waist, Rear attachment element | |
| 22524 | | Static strength | See Note 1 |
| 3.2.5.2.1 | Waist, Rear attachment element | Slippage | ±1.31% |
| 3.2.6 | Hip attachment element | - 1 pc | See Note 1 |
| 22611 | Life attachment alamant | Static strength | See Note 1 |
| 3.2.6.1.1 | Hip attachment element | Slippage | ±1.31% |
| 3.2.7 | Suspension Seat attachment eler | nent | See Note 1 |
| 00744 | Suspension Seat attachment | Static strength | See Note 1 |
| 3.2.7.1.1 | element | Slippage | ±1.31% |
| 3.3.1.1 | Straps / / / / | Width | ±1.30% |
| 3.3.1.2 | Straps | Static strength | See Note 1 |
| 3.3.1.3 | Straps - material and characteris | Straps – material and characteristics | |
| 3.3.1.4 | Straps - terminations | | See Note 1 |
| 3.3.1.5 | Straps (after abrasion) | Static strength | See Note 1 |
| 3.3.1.6 | Straps – contact with metal connectors | | See Note 1 |
| 3.3.1.7 | Buckle & eyelet type adjusters | Spacing | ±1.30% |
| 3.3.2.1 | Threads and stitching – material | | See Note 1 |
| 3.3.2.2 | Lock stitching | | Not applicable |
| 3.3.2.3 | Stitching - contrasting colour | | See Note 1 |
| 3.3.3.1 | Connecting components (except | soft loops) | See report |
| 3.3.3.2 | Soft loop attachments | | |
| | Soft loop | Static strength | See Note 1 |
| 3.3.3.3 | Soft loop (after abrasion) | Static strength | See Note 1 |
| 3.3.3.4 | Soft loop attachments - protection | Soft loop attachments – protection from wear | |
| 5.1 | Marking requirements | | |
| 5.2 | Instructions requirements | 19/10 | See Note 1 |

- Note 1 The acceptance criterion for this test is a straightforward "Pass/Fail", rather than a numerical value. Consequently, as there is no value to be reported, uncertainty has not been reported either.
- Note 2 The uncertainty value is based on a standard uncertainty multiplied by a coverage factor k = 2, which provides for a confidence level of approximately 95%. Values expressed as a percentage (%) are relative.
- Note 3 It should be noted that the above values have not been taken into account when making assessment to the pass/fail criteria.

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ANNEX

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This Annex comprises one section.

Photograph of the product tested.

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(1 page)

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Jinhua Jech Tools Co.,Ltd -Full body harness, model JE115021

